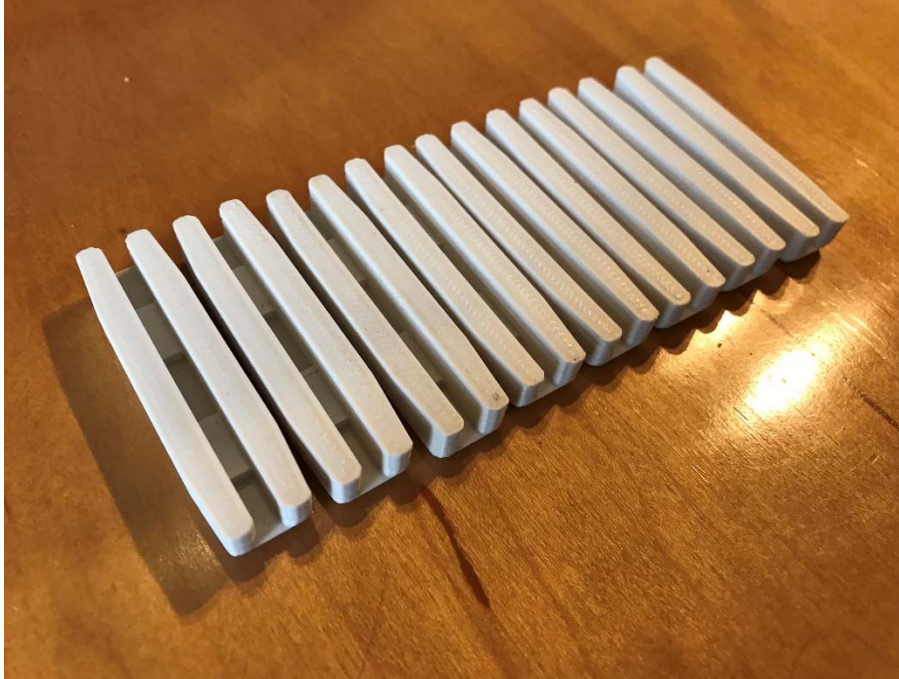


# Installation Instructions:

Use a sharp knife or razor blade to separate the bushings  
Do NOT break apart, damage to bushing can occur.



-First, clear the front seat.

-Position the seat all the way up (highest) to give you some room to work on the rails.



-Move the seat rearward and remove the front trim covers using a Phillips screw driver.

-Remove the 2 front rail bolts using a 13mm socket.



- Move the seat forward and remove the rear trim covers.
- Remove the 4 remaining bolts with a 13mm socket.



- Disconnect the power seat electrical connector.



-Lift the seat and turn it so that the seat is facing your stomach.



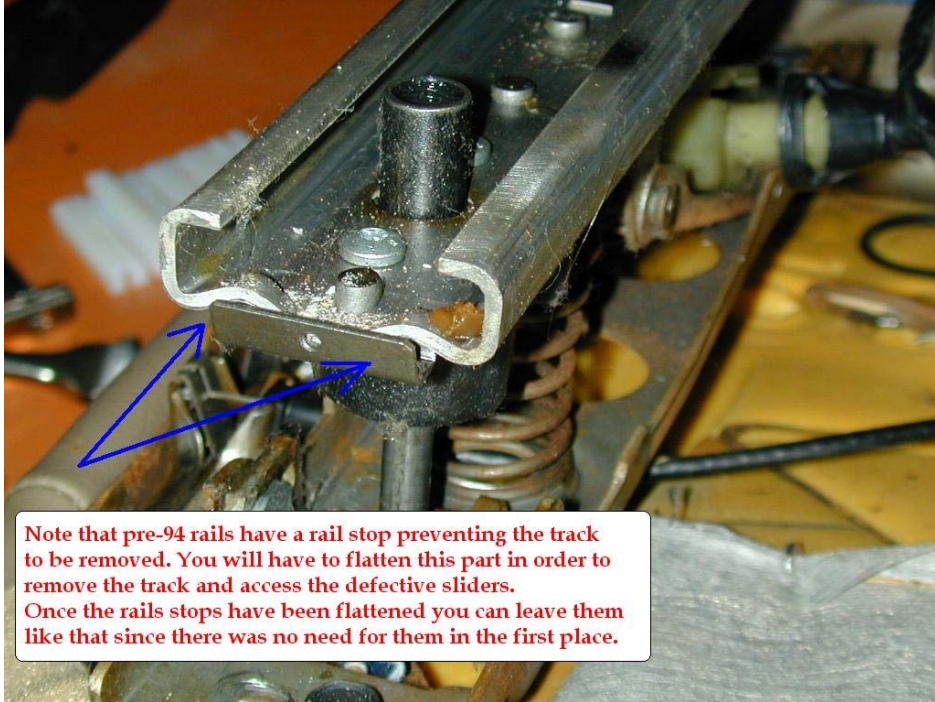
-Carefully angle the seat out the driver's door.  
-Place the seat on a work bench. You can use a towel to protect your seat.  
-Locate the horizontal actuator "plastic slider gear box" holding the seat track.



- Find the two bolts holding the actuator in place. (Both Sides) Mark location so as to return them to the exact same place.
- Remove the bolts using a 10 mm wrench.

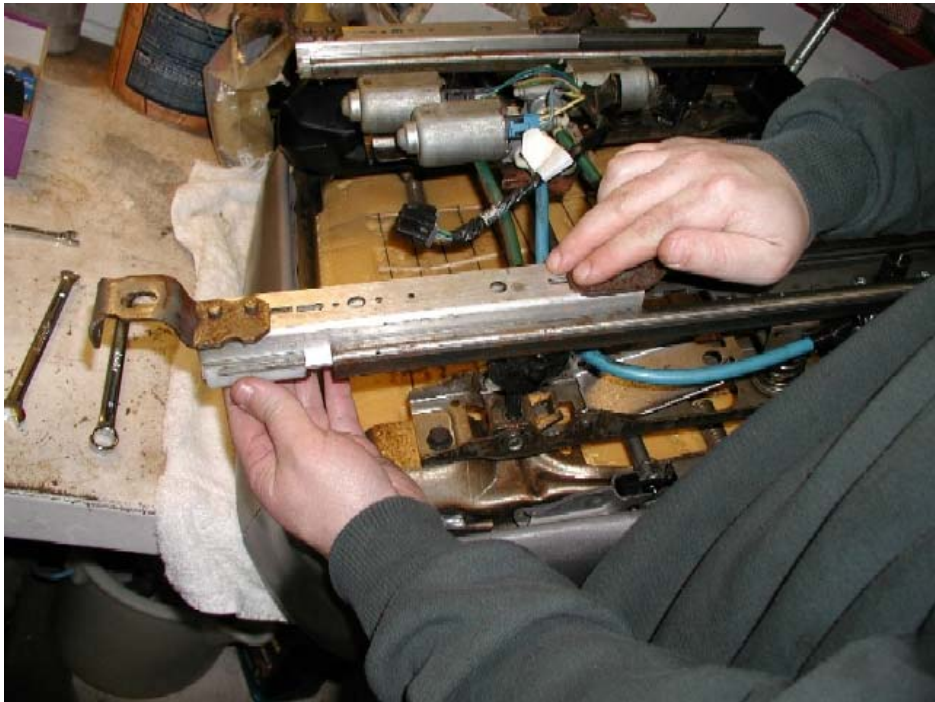


- Once the bolts are removed, a slight tug will remove the gear box.



Note that pre-94 rails have a rail stop preventing the track to be removed. You will have to flatten this part in order to remove the track and access the defective sliders. Once the rails stops have been flattened you can leave them like that since there was no need for them in the first place.

-Once the gear box is out, push the slider track out toward the front of the seat.



-Remove all of the old broken sliders.



-Ensure the seat track is clean and free of debris before installing the new sliders.





- Due to inconsistency in the factory parts from one year to the next, You may need to file the seat track for the sliders to fit. plus there is a rivet that may need some slight filing to operate smoothly.



-Make sure the curved parts of the sliders face outward when reinstalling.  
-Some sanding may be required on the sliders to ensure smooth operation.



-Apply lubricant to steel track. A multi-purpose synthetic based lubricant with Teflon to prevent friction and wear. Withstands temperatures from -45F. to 450F.

- Start the reassembly. -Introduce the track back into the seat rail.
- Reinstall the plastic gear box.
- Carefully put the seat back in place and reconnect the electrical connector.
- Reinstall the seat bolts and trim hardware.







-You are finished. Congratulations.